

Instructions for use

1. Take a big bucket and fill in 15 litres of water. Then slowly tip the powder of fematop 2901 (25-kg-package) into the water under continuous and strong stirring with an electric hand mixer. This is to avoid lumps.
2. Take another bucket and fill in 5 litres of water. Tip slowly the powder of fematop HV (200-g-package) into the water under strong stirring with an electric hand mixer. Lumps should be avoided.
3. Now mix the 5 litres of liquid fematop HV together with the liquid fematop 2901 under strong stirring.
4. We recommend a maturing time of about 5-8 hours.
5. After that you can fill in the 2-component-material into a tub and immerse the grids into the liquid.
6. After the first immersion drain the grids and let them dry. Preferably you leave the grids over night or you immerse them in the morning and in the evening. When the grids are dried immerse them a second and possibly a third time. Between these steps let them dry off.
7. Finally reinstall the grids into the paint-booth.

Now the multiplex sacrificial layer is fully functional.

ATTENTION: The grids must be absolutely fatless and free of dirt and paint residue, respectively metallic pure. Preferably you have a sand blast, thermally or chemically paint removed surface.

Clean the grids as follows: Brush or sweep over the grids with a stiff brush or broom daily. At the weekend the gaps of the grids must be knocked or pricked down with a long-bristled broom or something similar (see the video on our homepage).

The cycles for coating the grids are individual and have to be determined according to the production or organization process.